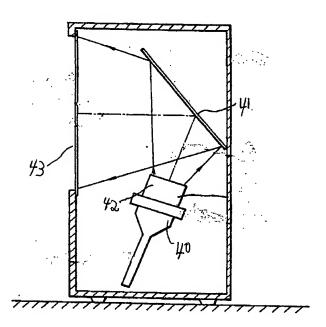
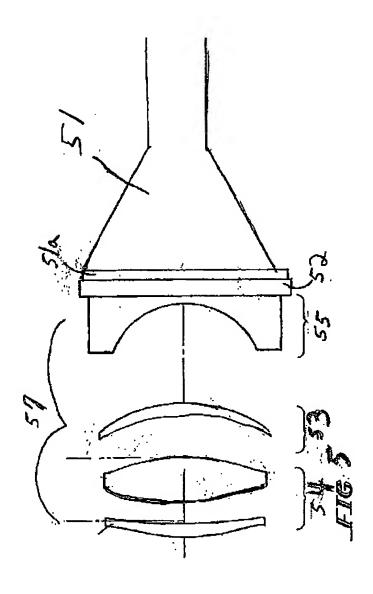
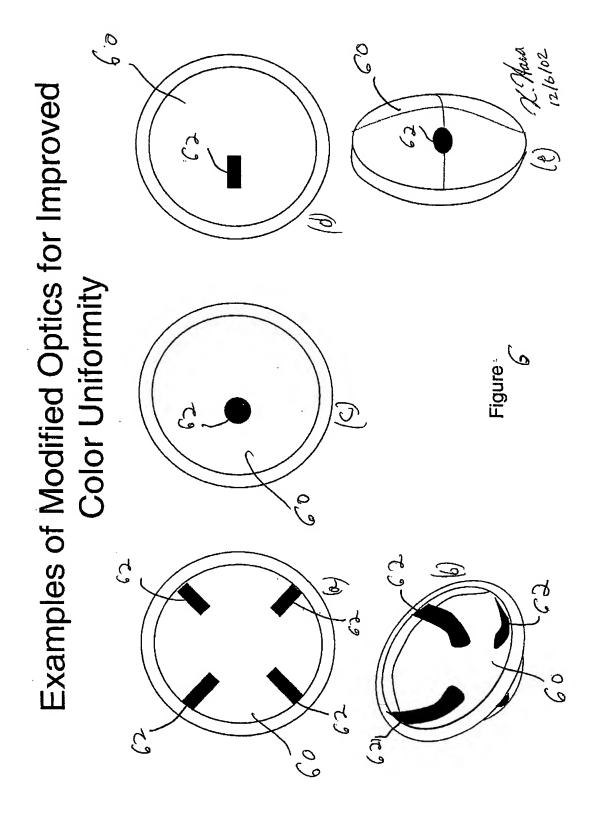


F 1 G. 4







Various methods of shading alignment

